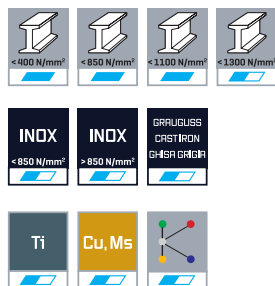


σ	d1 _{js16} mm	b mm	d2 _{h6} mm	l mm	Z	Code 1424 Art.-Nr.
45°	16	4,0	12	60	8	0 1424016401 00
45°	20	5,0	12	63	8	0 1424020401 00
45°	25	6,3	12	67	10	0 1424025401 00
45°	32	8,0	16	71	12	0 1424032401 00
60°	16	6,3	12	60	8	0 1424016601 00
60°	20	8,0	12	63	8	0 1424020601 00
60°	25	10,0	12	67	10	0 1424025601 00
60°	32	12,5	16	71	12	0 1424032601 00

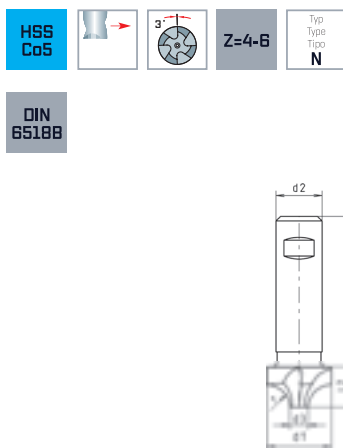
D Viertelrund-Profilfräser
DIN 6518 B

Einsatzbereich:
Empfohlen zum Fräsen von Bau-, Einsatz- und Vergütungsstählen mit normaler Festigkeit bis 1.100 N/mm² sowie für kurzspannende NE-Metalle.



E Quarter circle cutters
DIN 6518 B

Range of application:
Recommended for milling in construction steels, tempered steels and cementation steels with standard tensile strength up to 1.100 N/mm² and short-chipping of non-ferrous metals.



I Frese a quarto di cerchio
DIN 6518 B

Impiego:
Adatte per lavorazioni di acciai da costruzione, acciai da cementazione, acciai bonificati con R fino a 1.100 N/mm² e di materiali non ferrosi a truciolo corto.



r _{H11} mm	d1 mm	d2 _{h6} mm	d3 mm	l1 mm	l2 mm	Z	Code 1464 Art.-Nr.
1,00	8	10	6	60	10	4	0 1464001001 00
1,25	8,5	10	6	60	10	4	0 1464001201 00
Δ 1,50	9	10	6	60	10	4	0 1464001501 00
1,60	9,2	10	6	60	10	4	0 1464001601 00
2,00	10	10	6	60	15	4	0 1464002001 00
2,50	11	10	6	60	15	4	0 1464002501 00
3,00	12	12	6	60	11	4	0 1464003001 00
Δ 3,50	13	12	6	60	11	4	0 1464003501 00
4,00	14	12	6	60	11	4	0 1464004001 00
Δ 4,50	15	12	6	60	11	4	0 1464004501 00
5,00	16	12	6	60	11	4	0 1464005001 00
Δ 5,50	19	16	8	67	14	4	0 1464005501 00
6,00	20	16	8	67	14	4	0 1464006001 00
6,30	20,6	16	8	71	18	4	0 1464006301 00
Δ 6,50	21	16	8	71	18	4	0 1464006501 00
Δ 7,00	22	16	8	71	18	4	0 1464007001 00
Δ 7,50	23	16	8	71	18	4	0 1464007501 00
8,00	24	16	8	71	18	4	0 1464008001 00
10,00	28	25	8	85	22	4	0 1464010001 00
12,00	34	25	10	90	27	4	0 1464012001 00
12,50	41	25	16	100	32	6	0 1464012501 00
Δ 15,00	46	25	16	100	32	6	0 1464015001 00
16,00	48	25	16	100	32	6	0 1464016001 00
20,00	56	32	16	112	40	6	0 1464020001 00

Δ Zwischenradien / Intermediate radii / raggi intermedi

